



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D206-797-022
Job Sheet 184056



Part No: D206-797-022

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.10 as per IIN rev.A DD
verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC
IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/6/18	11/6/18	0.00	0.00	Start Up Stores/Pkg-1	69	OCT 31 2018
110	Packaging	1 pcs	11/6/18	11/6/18	0.00	0.00	Packaging1-3	69 9-89	OCT 31 2018
115	QC	1 pcs	11/6/18	11/6/18	0.00	0.00	QC5	69	OCT 31 2018
120	QC	1 pcs	11/6/18	11/6/18	0.00	0.00	QC4	69	OCT 31 2018
130	Packaging	1 pcs	11/6/18	11/6/18	0.00	0.00	Packaging3-1	69	OCT 31 2018
135	DC	1 pcs	11/6/18	11/6/18	0.00	0.00	DC	69	NOV 01 2018
140	QC21-FG	1 Ea	11/6/18	11/6/18	0.00	0.00	QC21	69	NOV 01 2018

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 115 - ***Inspect label on lid***
130 - Identify and pack for shipping as per PPP D206-797-022
135 - Photocopy bluefile & type labels per PPPD206-797-022 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-797-211	206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5123034
D4272-012	Basket Assembly, Heavy Duty Lid, RH	1 Ea (1 ea)	90-Start up Operation	5122138

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-797-211	1	1	0
	D4272-012	1	0	0

Part Specifications

Specifications could not be found.



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www.dartaerospace.com

Container No: S123171



Part: D206-797-022

Job No: 184056

Serial No/Batch: S123171

Revision:

Inspector:

Exp Date:

Instructions: TC-SC SH11 - 1 Issue 2- FAA-SC SB02996NY 11/12/21 EASA ST

Plex 10/2/18 10:17 AM Dart.lajeunesse.marie



Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework Scrap Use-as-is Suspected Unapproved		AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fab Cross tube Small Fab Finishing Composite Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier Engineering Quality Other																																																																			
Date :		Step #:		QTY Effective :						MRB (QSI042) Approval																																																													
Description Work Order Deviation				Disposition						Completed By																																																													
										Lead hand / Supervisor Approval Verification																																																													
												QC / QA Coordinator Approval																																																											
				FAULT CATEGORY <table border="1"> <tr> <td>☐</td><td>Temperature/Cure</td> <td>☐</td><td>Power Loss/Surge</td> <td>☐</td><td>Positioned Wrong</td> </tr> <tr> <td>☐</td><td>Set-up</td> <td>☐</td><td>Folio/Program</td> <td>☐</td><td>Outside Dimensions</td> </tr> <tr> <td>☐</td><td>BOM/Route</td> <td>☐</td><td>Grain</td> <td>☐</td><td>Over/Under tolerance</td> </tr> <tr> <td>☐</td><td>Broken/Damage/Defect</td> <td>☐</td><td>Weld</td> <td>☐</td><td>Part Incorrect</td> </tr> <tr> <td>☐</td><td>Inspection Incomplete/Unqualified</td> <td>☐</td><td>Wrong Stock Pulled</td> <td>☐</td><td>Part Lost/Missing</td> </tr> <tr> <td>☐</td><td>Contamination</td> <td>☐</td><td>Out of Sequence</td> <td>☐</td><td>Part Moved</td> </tr> <tr> <td>☐</td><td>Countersink</td> <td>☐</td><td>Off-set</td> <td>☐</td><td>Drawing</td> </tr> <tr> <td>☐</td><td>Cut Too Short</td> <td>☐</td><td>Mislabeled</td> <td>☐</td><td>Finish</td> </tr> <tr> <td>☐</td><td>Instructions Incomplete/Unclear</td> <td>☐</td><td>Fit/Function</td> <td>☐</td><td>Misread</td> </tr> <tr> <td>☐</td><td>Drill Holes</td> <td>☐</td><td>Misaligned/off center</td> <td>☐</td><td>Turning Sequence</td> </tr> </table>								☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐	Countersink	☐	Off-set	☐	Drawing	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence
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